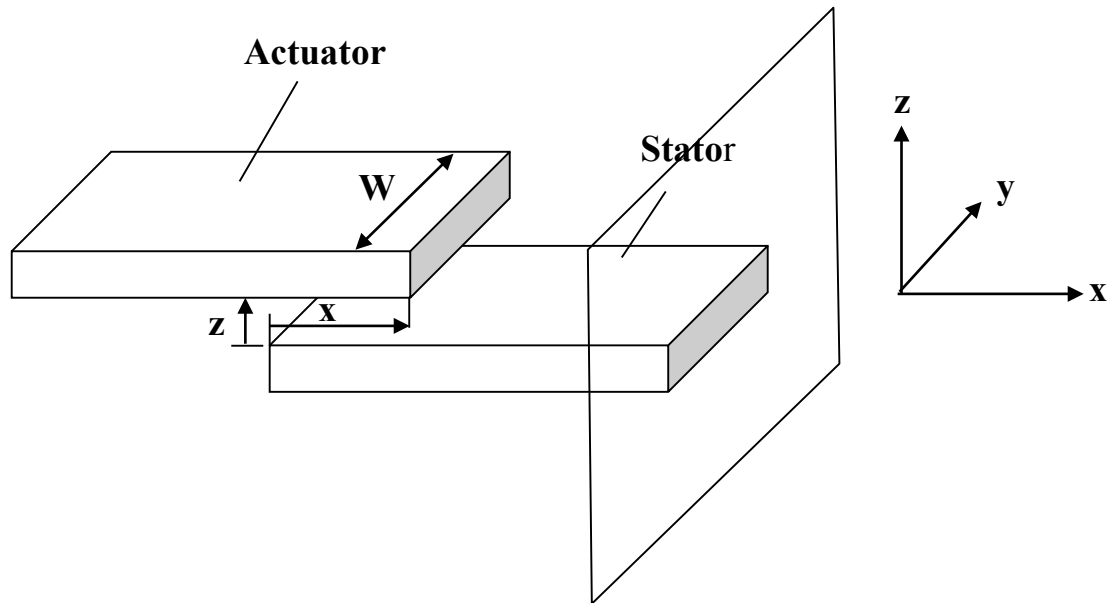


Lecture 8-2 Design Comb-drive Actuator through

Cronos/MUMPS Process: I

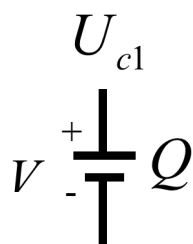
◆ Electrostatic actuator/sensor [1]



1. Fundamental

a. Energy in a battery-capacitor system

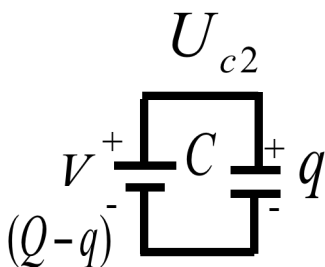
$$U_{c1} = VQ \quad (8-1)$$



$$\begin{aligned}
 U_{c2} &= U_{c2,b} + U_{c2,c} \\
 &= V(Q - q) + \int_0^q Vdq \\
 &= V(Q - CV) + \frac{1}{2}CV^2 \quad (q = CV) \quad (8-2)
 \end{aligned}$$

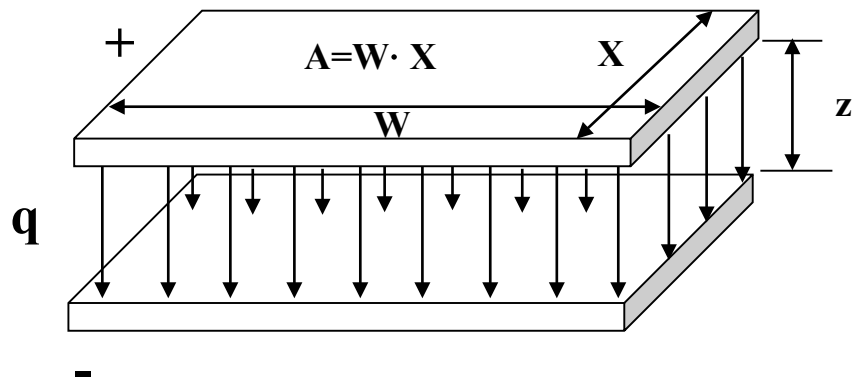
Energy stored in capacitance

$$= VQ - \frac{1}{2}CV^2 \quad (8-3)$$



System energy reduced by $\frac{1}{2}CV^2$

b. Capacitance of a flat plate



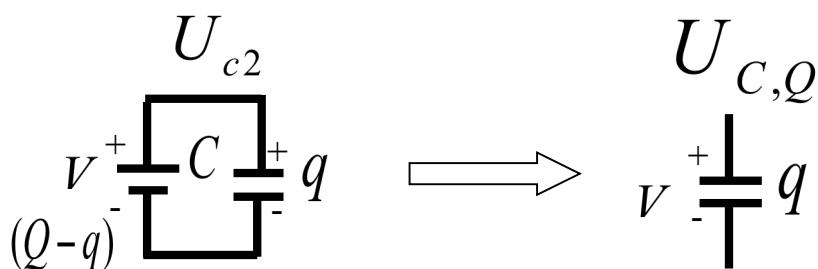
Neglect end effect

$$C = k \frac{\epsilon_0 A}{z} = k \frac{\epsilon_0 W X}{z} \quad (8-4)$$

Here k : Dielectric constant, for vacuum: 1.0, air: 1.00059,
Pyrex: 5.6, Teflon: 2.1, water 80.

ϵ_0 : Permittivity of free space: $8.85e^{-12} \text{ C}^2/\text{Nm}^2$

2. Constant Charge mode



Energy stored:

$$U_c = \frac{1}{2} C V_0^2 = \frac{q_0^2}{2C} = \frac{1}{2k\epsilon_0} \left(\frac{z}{WX}\right) q_0^2 \quad (8-5)$$

a. Fix gap z, move in X direction

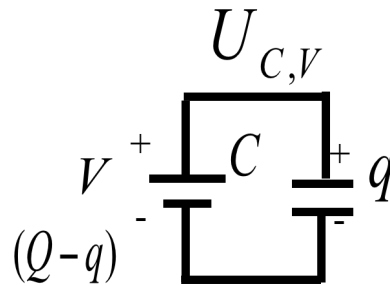
$${}_Q F_x = \frac{-\partial U_C}{\partial X} = \frac{1}{2k\epsilon_0} \left(\frac{z}{WX^2} \right) q_0^2 \quad (8-6)$$

b. Fix X position, move in z direction

$${}_Q F_z = \frac{-\partial U_C}{\partial z} = \frac{1}{2k\epsilon_0} \left(\frac{1}{WX} \right) q_0^2 \quad (8-7)$$

Constant force!!

3. Constant Voltage mode



Energy stored:

$$U_{c,V} = VQ_0 - \frac{1}{2} CV_0^2 = VQ_0 - \frac{1}{2} \left(\frac{k\epsilon_0 WX}{z} \right) V_0^2 \quad (8-8)$$

a. Fix gap z, move in X direction

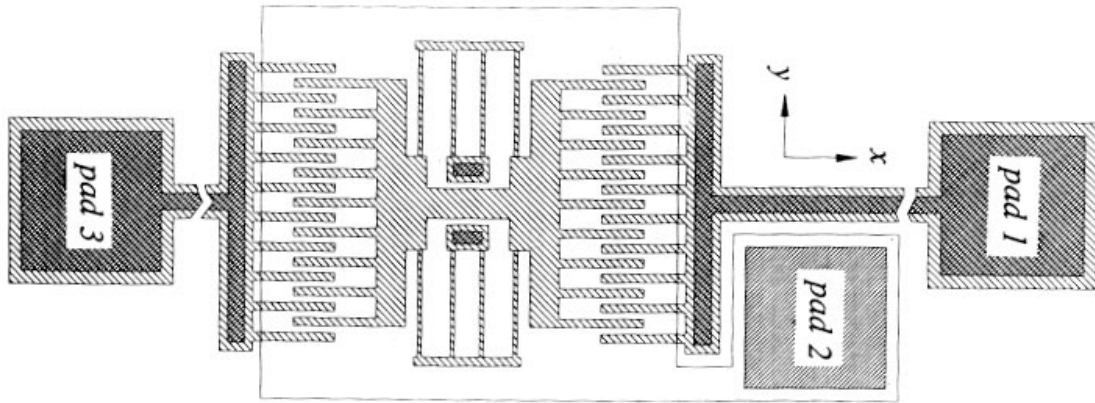
$${}_V F_x = \frac{-\partial U_C}{\partial X} = \frac{1}{2} \left(\frac{k\epsilon_0 W}{z} \right) V_0^2 \quad (8-9)$$

Constant force!!

c. Fix X position, move in z direction

$${}_V F_z = \frac{-\partial U_C}{\partial z} = \frac{-1}{2} \left(\frac{k\epsilon_0 W X}{z^2} \right) V_0^2 \quad (8-10)$$

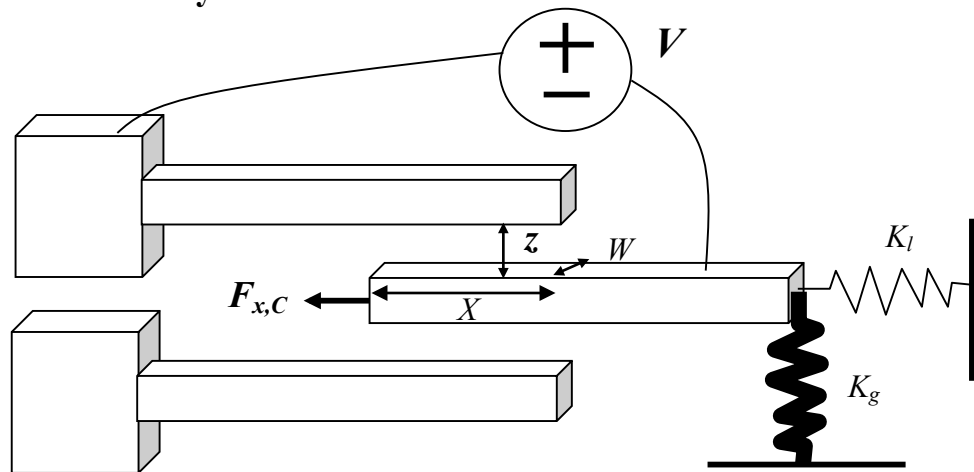
◆ **Comb drive actuator (Tang et. Al., MEMS'89)[1]**



Layout of a linear resonant plate with comb structures on both ends and a 50 μm long folded-beam on each side.

1. Driving force and displacement

a. Laterally driven

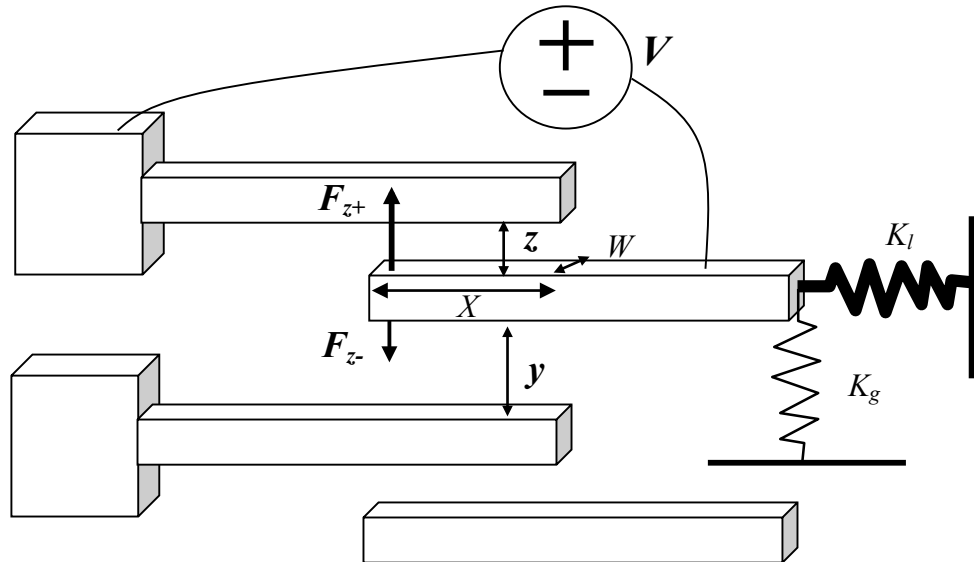


$$C_{total} = N\epsilon_0 \frac{WX}{z} \quad (\text{For } W \gg Z, N: \# \text{ of gaps}) \quad (8-11)$$

$$F_{x,C} = \frac{1}{2} N\epsilon_0 V^2 \frac{W}{z} \quad (8-12)$$

- i. Large displacement
- ii. Small force
- iii. Constant force

b. Gap-closing driven



$$C_{total,z} = N_z \epsilon_0 \frac{WX}{z} \quad (\text{For } W \gg z, N_z: \# \text{ of closer gaps}) \quad (8-13)$$

$$C_{total,y} = N_y \epsilon_0 \frac{WX}{y} \quad (\text{For } W \gg y, N_y: \# \text{ of farer gaps}) \quad (8-14)$$

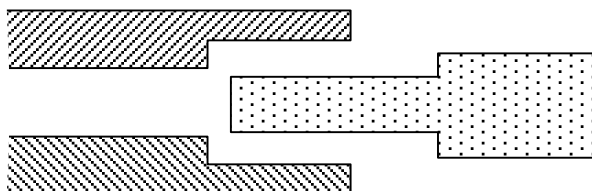
$$\begin{aligned} F_z = F_{z+} - F_{z-} &= \frac{-1}{2} N_z \left(\frac{k\epsilon_0 WX}{z^2} \right) V^2 - \frac{-1}{2} N_y \left(\frac{k\epsilon_0 WX}{y^2} \right) V^2 \\ &\approx \frac{-1}{2} N_z \left(\frac{k\epsilon_0 WX}{z^2} \right) V^2 \quad (\text{for } z > y) \end{aligned}$$

(8-15)

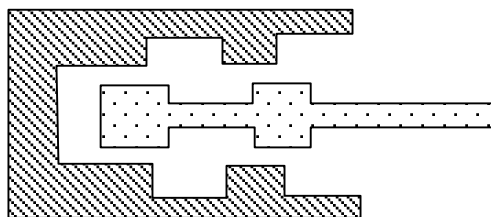
- i. Nonlinear force
- ii. Small displacement

2. To get larger force

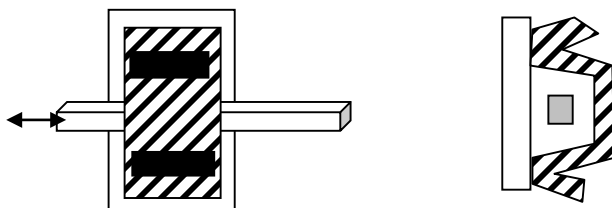
- a. Gap closer-better lithography resolution
- b. Higher aspect ratio- using LIGA, SCREAM, Deep Silicon RIE, Thick PR...increase W
- c. Special initial fixing technique [2]...decrease Z



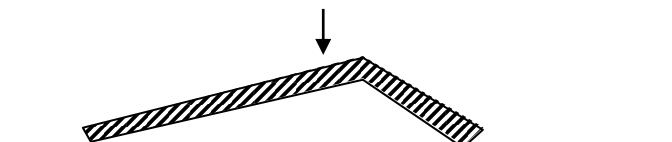
- d. Increase capacitive area: tooth like surface



- e. Increase capacitive area: Cylinder type surface

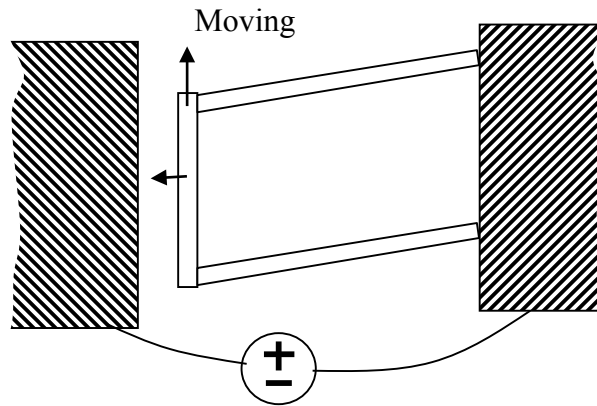


- f. Using buckling effect-scratch actuator

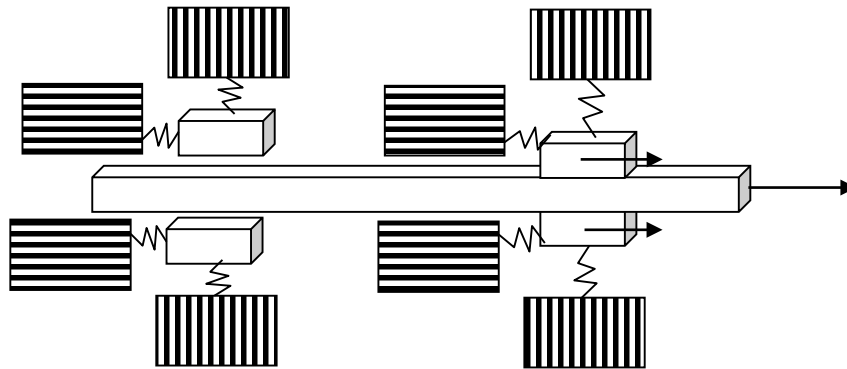


3. To get larger Displacement

a. Laterally driven+gap closing [3]

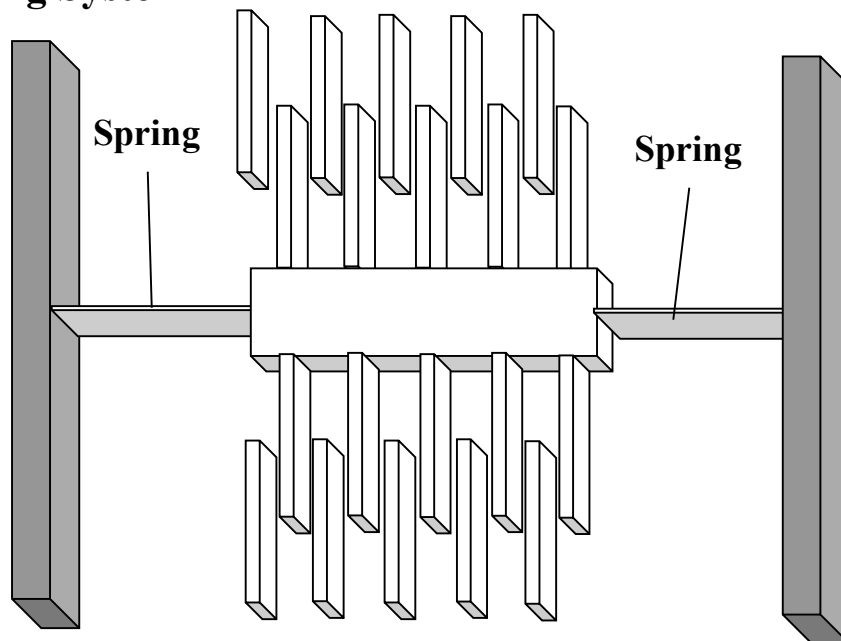


b. Inch worm

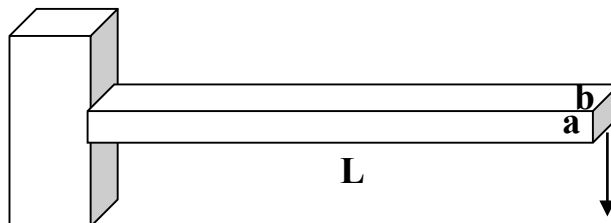


c. Transverse motion=> rotational motion (Sandia national lab, comb drive-> gear set)

◆ **Spring System**

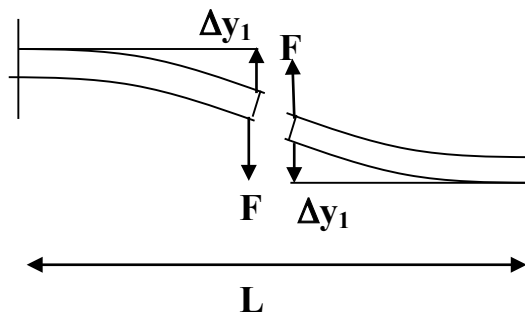


1. Cantilever beam



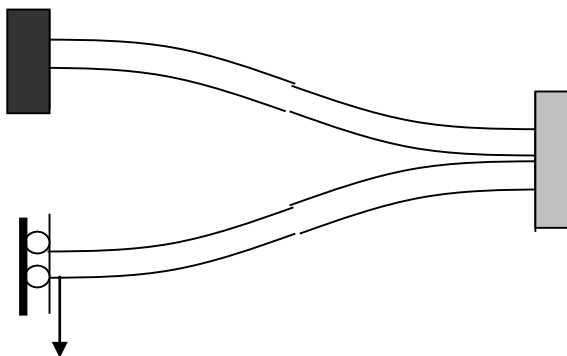
$$K(a, b, L) = \frac{F}{\Delta y} = \frac{Ea^3b}{4L^3} = K_0 \quad (8-16)$$

2. Two ends constrained beam:



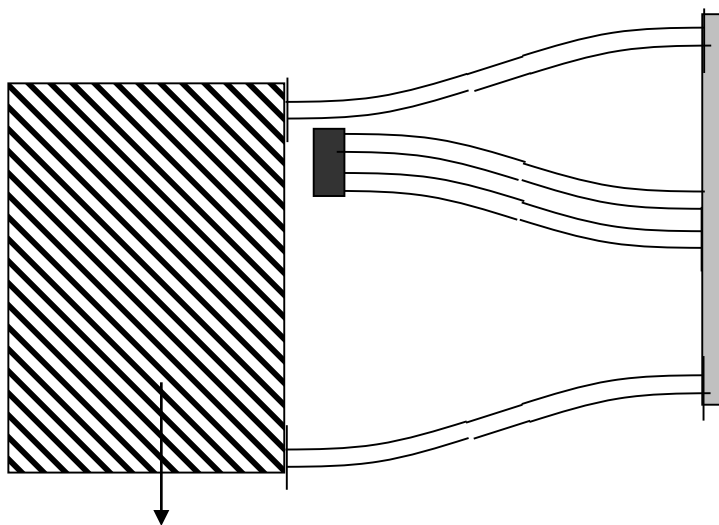
$$k_1 = \frac{F}{2\Delta y_1} = \frac{1}{2}k(a, b, \frac{L}{2}) = 4K_0 \quad (8-17)$$

3. Crab lag



$$k_2 = \frac{1}{2}K_1 = 2K_0 \quad (8-18)$$

4. Folded beam



$$k_{fold} = 2K_2 = 4K_0 \quad (8-19)$$

◆ Viscous Damping [4]

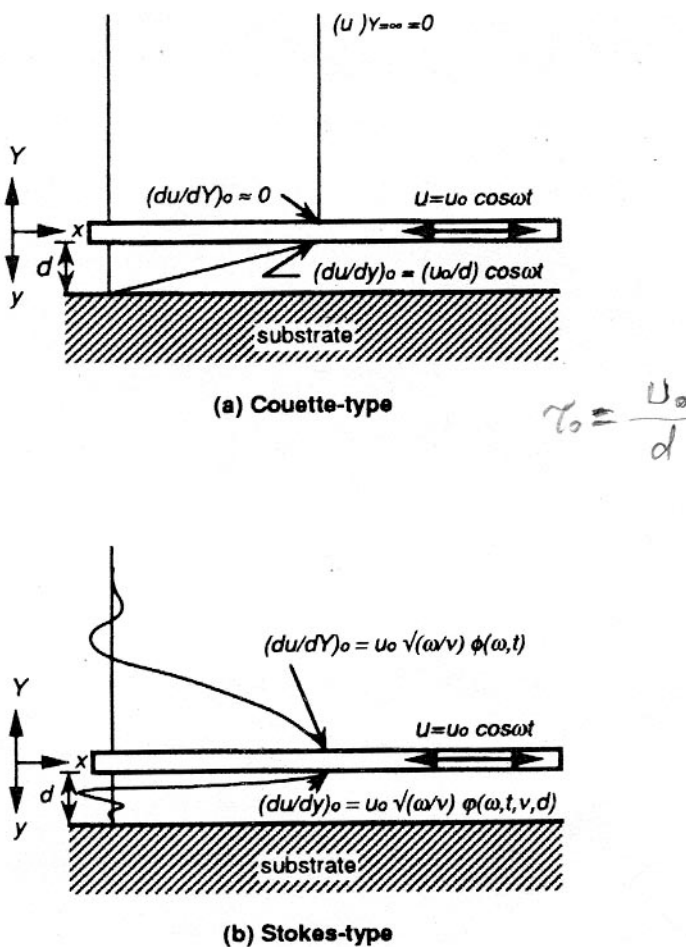


Fig. 2. Velocity profiles in the fluid layers induced by a laterally oscillating infinite plate.

Couette-type damper:

$$Q_{cd} = \frac{d}{\mu A} \sqrt{MK} \quad (8-20)$$

Q: quality factor, $Q = \omega_n M / b$

Stokes-type damper:

$$\frac{1}{Q_s} = \frac{1}{Q_{sd}} + \frac{1}{Q_{s\infty}} + \frac{1}{Q_{sc}} \quad (8-21)$$

total=(finger to ground) + (finger to ∞) + (finger to finger)

$$\text{where } Q_{sd} = Q_{cd} \frac{(\cosh 2\beta d - \cos 2\beta d)}{\beta d (\sinh 2\beta d + \sin 2\beta d)} \quad (8-22)$$

$$Q_{s\infty} = Q_{cd} \frac{1}{\beta d} \quad (8-23)$$

$$Q_{sc} = Q_{cd} \frac{A_{finger}}{A} \frac{(\cosh 2\beta z - \cos 2\beta z)}{\beta d (\sinh 2\beta z + \sin 2\beta z)} \quad (8-24)$$

where

$$\beta = \sqrt{\frac{\omega}{2\nu}}, \quad \omega : \text{osillation frequency}, \nu : \text{dynamic viscosity}$$

$$z : \text{finger gap}, Q : \text{quality factor} \equiv \frac{\omega M}{b}$$

◆ Dynamic Response

Laterally driven:

$$M\ddot{X} + b\dot{X} + K(X - X_0) = F_{x,C} = \frac{1}{2} N\epsilon_0 V^2 \frac{W}{z} = \text{const} \tan \theta$$

(8-25)

Gap closing:

$$M\ddot{z} + b\dot{z} + K(z - z_0) = F_{z,C} = \frac{-1}{2} N_z \left(\frac{k\epsilon_0 W X}{z^2} \right) V^2$$

(8-26)

Frequency response

$$\omega = \sqrt{\frac{K}{M}} \quad \text{(8-27)}$$

Reference

- [1] William C. Tang, Tu-Cuong H. Nguyen, and Roger T. Howe, "Laterally Driven Polysilicon Resonant Microstructures", Proceedings of MEMS '89, pp.187-193, Feb., 1989.
- [2] T. Hirano, T. Furuhashi, K. J. Gabriel, and H. Fujita, "Operation of Sub-micron Gap Electrostatic Comb-drive Actuators", Proceedings of MEMS'91, pp. 873-876, Feb. 1991.
- [3] Reid A Brennen, Martin G. Lim, Albert P. Pisano, and Alan T. Chou, "Large Displacement Linear Actuator", Technical Digest IEEE Solid-State Sensors and Actuators, pp. 135-139, June, 1990.
- [4] Young-Ho Cho, Albert P. Pisano, and Roger T. Howe, "Viscous Damping Model for Laterally Oscillation Microstructures", Journal of MEMS, Vol. 3, No. 2, pp. 81-86, June, 1994.